

# AGRICULTURAL PRODUCT Catalogue Edition 4







### **ABOUT US**

Established in 1974 as a single bearing shop in Durban, South Africa; BMG's aggressive growth strategy has included acquisitions, supplemented by a steady organic growth discipline. BMG attracts best-of-breed talent resulting in technical expertise that differentiates BMG in the industry. Staff are truly part of the BMG family and its success.

BMG boasts an accredited in-house technical and commercial training academy which fosters a culture of staff development and career advancement; it's all about sustainability.

The net result, is a company that reliably supplies and supports 70 000 customers in 9 countries with the widest range of industrial engineered products and expert services in Africa via 88 branches.

BMG is positioned to deliver bespoke 360 degree solutions to its customers, and subsequently return on investment to its investors and shareholders. BMG plays a pivotal role in supporting the productivity and production targets of all Industrial, Manufacturing, Mining and Agricultural sectors of the economies in the countries it serves. With an enviable reputation as Africa's largest distributor, manufacturer and service provider of the highest quality engineering consumables and components; including

- Bearings & Seals
- Power Transmission Components
- Drives. Motors and Controllers
- Hydraulics, Pneumatics and Filtration
- Heavy and Light Duty Materials Handling
- Valves and Lubrication
- Fasteners. Gaskets and Tools

BMG is a level 2 BEE contributor with ISO 9001 Quality Assurance certification. Health and safety of its employees and customers is a paramount focus and the company adheres to ISO 45001. BMG is also committed to environmental care and sustainability and strictly follows the ISO 14001 charter.

As a key contributor to the Invicta Holdings stable, BMG has played a major part in Invicta's unique achievement of being rated in South Africa's Top 100 Companies for 21 consecutive years.

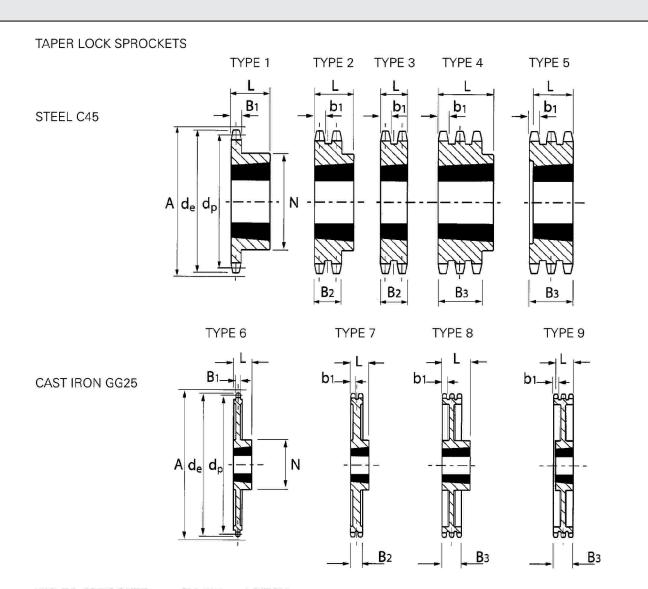


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## TAPER LOCK SPROCKETS



06B T/L SPROCKET

3/8" (9,5mm) PITCH

Tooth Width 5.3mm 5.2mm 15.4mm b<sub>1</sub> B2 Вз 25.6mm

			Dia	s	imple	х Та	per Lo	ck		Duple	x Ta	per Lo	ck	Tri	iplex	Таре	r Lock	
No.of Teeth	Pitch Dia	Outer Dia	Over Chain	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia
	d₽	de	A	nation	No.	21	L	N	nation	No.	71	L	N	nation	No.	-	L	N
	mm	mm	mm				mm	mm				mm	mm				mm	mm
17	51.84	56	60	31-17	1008	1	22.2	45	32-17	1008	2	22.2	45	33-17	1008	5	25.6	
19	57.86	62	66	31-19	1008	1	22.2	45	32-19	1008	2	22.2	45	33-19	1008	5	25.6	
20	60.89	64	68	31-20	1008	1	22.2	46										
21	63.91	68	72	31-21	1008	1	22.2	46	32-21	1008	2	22.2	49	33-21	1008	5	25.6	
23	69.95	74	78	31-23	1210	1	25.4	63	32-23	1210	2	25.4	59	33-23	1210	5	25.6	
25	76.00	80	84	31-25	1210	1	25.4	63	32-25	1210	2	25.4	65	33-25	1210	5	25.6	i I
27	82.05	86	90	31-27	1210	1	25.4	63	32-27	1210	2	25.4	70	33-27	1210	5	25.6	i I
30	91.12	95	99	31-30	1210	1	25.4	63	32-30	1210	2	25.4	75	33-30	1615	4	38.0	79
38	115.34	119	123	31-38	1210	1	25.4	70	32-38	1610	2	25.4	80	33-38	1615	4	38.0	90
45	136.55	141	145	31-45	1210	1	25.4	70	32-45	1610	2	25.4	80					
57	172.90	177	181	31-57	1210	6	25.4	83	32-57	1610	7	25.4	80					
76	230.48	234	239	31-76	1210	6	25.4	83	32-76	1610	7	25.4	92					Ш
95	288.08	292	296	31-95	1210	6	25.4	83	32-95	1610	7	25.4	92					

Taper Lock bushes supplied as a separate item.
\* Non functional dimensions may vary slightly.



## TAPER LOCK SPROCKETS

#### 08B T/L SPROCKET

1/2" (12,7mm) PITCH

Tooth Width
B1 7.2mm
b1 7.0mm b<sub>1</sub> B<sub>2</sub> 21.0mm 34.9mm

			Dia	Si	imple	х Та	per Lo	ck		Duple	х Та	per Lo	ck	Tri	plex	Таре	er Lock	
No.of Teeth	Pitch Dia	Outer Dia	Over Chain	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia
	d <sub>P</sub>	de	A	nation	No.	,,,,	L	N	nation	No.	7,	L	N	nation	No.	- //-	L	N
	mm	mm	mm				mm	mm				mm	mm				mm	mm
15	61.09	66	73	41-15	1008	1	22.2	45	42-15	1008	2	22.2	46	43-15	1008	5	34.9	
17	69.11	74	81	41-17	1210	1	25.4	60	42-17	1210	2	25.4	56	43-17	1210	5	34.9	ΙI
19	77.17	82	89	41-19	1210	1	25.4	63	42-19	1210	2	25.4	62	43-19	1210	5	34.9	ΙI
20	81.19	86	93	41-20	1610	1	25.4	65	l									ΙI
21	85.22	90	97	41-21	1610	1	25.4	71	42-21	1610	2	25.4	70	43-21	1610	5	34.9	Ш
23	93.27	99	106	41-23	1610	1	25.4	76	42-23	1610	2	25.4	79	43-23	1610	5	34.9	
25	101.32	106	113	41-25	1610	1	25.4	76	42-25	2012	2	32.0	87	43-25	2012	5	34.9	ΙI
27	109.40	114	121	41-27	1610	1	25.4	76	42-27	2012	2	32.0	87	43-27	2012	5	34.9	ΙI
30	121.50	126	133	41-30	2012	1	32.0	90	42-30	2012	2	32.0	87	43-30	2012	5	34.9	ΙI
38	153.80	159	166	41-38	2012	1	32.0	90	42-38	2012	2	32.0	100	43-38	2012	5	34.9	
45	182.07	188	195	41-45	2012	1	32.0	100	42-45	2012	2	32.0	100					ГП
57	230.53	236	243	41-57	2012	6	32.0	110	42-57	2012	7	32.0	110					ΙI
76	307.31	312	319	41-76	2012	6	32.0	110	42-76	2012	7	32.0	110					ΙI
95	384.10	389	396	41-95	2012	6	32.0	110	42-95	2012	7	32.0	110					Ш

Taper Lock bushes supplied as a separate item.
\* Non functional dimensions may vary slightly.

#### 10B T/L SPROCKET

5/8" (15,9mm) PITCH

Tooth Width

Bı 9.1mm b<sub>1</sub> B<sub>2</sub> 9.0mm 25.5mm 42.1mm

		_	Dia	S	imple	х Та	per Lo	ck		Duple	x Ta	per Lo	ck	Tri	iplex	Таре	r Lock	
No.of Teeth	Pitch Dia	Outer Dia	Over Chain	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia
	d₽	de	A	nation	No.	,,,,	L	N	nation	No.	7,00	L	N	nation	No.	.,,,	L	N
	mm	mm	mm				mm	mm				mm	mm				mm	mm
13	66.34	73	81	51-13	1008	1	22.2	47										
15	76.35	83	91	51-15	1210	ূ্	25.4	60	52-15	1210	3	25.4		53-15	1210	5	42.1	ll
17	86.39	93	101	51-17	1610	1	25.4	71	52-17	1610	3	25.4		53-17	1210	5	42.1	ll
19	96.44	103	111	51-19	1610	1	25.4	75	52-19	1610	3	25.4		53-19	1615	5	42.1	ll
20	101.49	108	116	51-20	1610	1	25.4	76										
21	106.50	114	122	51-21	1610	1	25.4	76	52-21	1610	3	25.4		53-21	1615	5	42.1	
23	116.59	124	132	51-23	1610	1	25.4	76	52-23	1610	3	25.4		53-23	2012	5	42.1	ll
25	126.67	134	142	51-25	2012	1	32.0	90	52-25	2012	2	32.0	90	53-25	2517	4	45.0	105
27	136.75	144	152	51-27	2012	্ৰ	32.0	90	52-27	2012	2	32.0	90	53-27	2517	4	45.0	110
30	151.87	159	167	51-30	2012	1	32.0	90	52-30	2012	2	32.0	90	53-30	2517	4	45.0	120
38	192.23	200	208	51-38	2012	1	32.0	100										
45	227.58	235	243	51-45	2012	6	32.0	100									l	ll
57	288.19	296	304	51-57	2012	6	32.0	110					l				l	ll
76	384.15	392	400	51-76	2012	6	32.0	110										Ш

Taper Lock bushes supplied as a separate item.
\* Non functional dimensions may vary slightly.



## TAPER LOCK SPROCKETS

12B T/L SPROCKET 3/4" (19,0mm) PITCH

Tooth Width

11.1mm B<sub>1</sub> b1 B2 10.8mm 30.3mm Вз 49.8mm

			Dia	S	imple	х Та	per Lo	ck		Duple	x Ta <sub>l</sub>	per Lo	ck	Tri	plex	Таре	r Lock	
No.of Teeth	Pitch Dia	Outer Dia	Over Chain	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia
	d <sub>P</sub> mm	de mm	A mm	nation	No.		L mm	N mm	nation	No.	71	L mm	N mm	nation	No.	21	L mm	N mm
							mm					mm					mm	
13	79.60	88	96	61-13	1210	1	25.4	60										
15	91.62	100	108	61-15	1610	1	25.4	70	62-15	1610	3	25.4		63-15	1615	5	49.8	
17	103.68	112	120	61-17	1610	1	25.4	76	62-17	1610	3	25.4		63-17	2012	5	49.8	
19	115.75	124	132	61-19	2012	1	32.0	90	62-19	2012	2	32.0	90	63-19	2012	5	49.8	
20	121.78	130	138	61-20	2012	1	32.0	95										
21	127.81	136	144	61-21	2517	1	44.5	102	62-21	2517	2	44.5	108	63-21	2517	5	49.8	П
23	139.90	149	157	61-23	2517	1	44.5	108	62-23	2517	2	44.5	108	63-23	2517	5	49.8	
25	151.99	160	168	61-25	2517	1	44.5	108	62-25	2517	2	44.5	130	63-25	2517	5	49.8	
27	164.09	172	180	61-27	2517	1	44.5	108	62-27	2517	2	44.5	130	63-26	3020	4	50.8	140
30	182.25	191	197	61-30	2517	1	44.5	108	62-30	2517	2	44.5	130	63-30	3020	4	50.8	140
38	230.68	239	247	61-38	2517	1	44.5	108	62-38	3020	2	50.8	140	63-38	3020	4	50.8	140
45	273.10	283	291	61-45	2517	6	44.5	108	62-45	3020	7	50.8	140	63-45	3020	4	50.8	140
57	345.82	355	363	61-57	2517	6	44.5	124	62-57	3020	7	50.8	160	63-57	3020	8	50.8	150
76	460.98	470	478	61-76	2517	6	44.5	124	62-76	3020	7	50.8	160	63-76	3020	8	50.8	160
95	576.17	585	593	61-95	2517	6	44.5	124	62-95	3020	7	50.8	160					

Taper Lock bushes supplied as a separate item.
\* Non functional dimensions may vary slightly.

#### 16B T/L SPROCKET 1" (25,4mm) PITCH

Tooth Width

16.2mm b1 15.8mm 47.7mm 79.6mm B<sub>2</sub> Вз

			Dia	s	imple	х Та	per Lo	ck		Duple	х Та	per Lo	ck	Tri	plex	Таре	r Lock	
No.of Teeth	Pitch Dia	Outer Dia	Over Chain	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia	Desig-	Brush	Туре	Length Bore	Hub Dia
	d₽	de	A	nation	No.	,,,,	L	N	nation	No.	-,,	L	N	nation	No.	-71	L	N
	mm	mm	mm				mm	mm				mm	mm				mm	mm
13	106.15	117	127	81-13	1615	1	38.1	73										
15	122.17	133	143	81-15	1615	1	38.1	76	82-15	2012	3	32.0						
17	138.23	149	159	81-17	2012	1	32.0	90	82-17	2517	3	44.5		83-17	2517	5	76.2	
19	154.33	165	175	81-19	2517	1	44.5	108	82-19	2517	3	44.5		83-19	3030	5	76.2	
20	162.38	173	183	81-20	2517	1	44.5	108	82-20	2517	.3	44.5						
21	170.43	181	191	81-21	2517	1	44.5	110	82-21	3020	2	50.8	140	83-21	3030	5	76.2	
23	186.54	198	208	81-23	2517	1	44.5	110	82-23	3020	2	50.8	140	83-23	3525	5	89.0	
25	202.67	214	224	81-25	2517	1	44.5	110	82-25	3020	2	50.8	140	83-25	3525	5	89.0	
27	218.79	230	240	81-27	2517	1	44.5	110	82-27	3020	2	50.8	140	83-27	3525	5	89.0	
30	243.00	254	264	81-30	3020	1	50.8	140	82-30	3020	2	76.2	140	83-30	3525	5	89.0	
38	307.59	321	331	81-38	3020	6	50.8	140	82-38	3020	7	76.2	140	83-38	3525	9	89.0	175
45	364.13	377	387	81-45	3020	6	50.8	140	82-45	3020	7	76.2	140	83-45	4030	9	102.0	215
57	461.09	474	484	81-57	3020	6	50.8	157	82-57	3525	7	89.0	175	83-57	4030	9	102.0	215
76	614.63	627	637	81-76	3020	6	50.8	157	82-76	3525	7	89.0	175	83-76	4030	9	102.0	215

Taper Lock bushes supplied as a separate item.

\* Non functional dimensions may vary slightly.

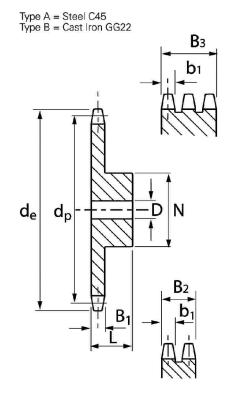


#### 05B PILOT BORED SPROCKET 8 >

8 X 3mm PITCH

	Pitch	Outer		Sim	plex			Dup	lex	
No.of	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
Teeth	dp	de	N	L	D	.,,,,	N	L	D	.,,,,
8 9 10 11 12	20.90 23.39 25.89 28.39 30.91	24.00 26.60 29.20 31.70 34.20	13 15 17 18 20	12 12 12 13	88899	44444	13 15 17 19 21	18 18 18 18	00 00 00 00	A A A A A
13 14 15 16 17 18	33.42 35.95 38.48 41.01 43.53 46.07	36.70 39.20 41.70 44.30 46.80 49.30	23 25 28 30 30 30	13 13 13 14 14 14	8 8 8 8 8	4 4 4 4 4	24 26 29 32 34 37	18 18 18 20 20 20	8 8 10 10	A A A A A
19 20 21 22 23 24	48.61 51.14 53.68 56.21 58.75 61.29	51.90 54.40 57.00 59.50 62.00 64.60	30 35 35 35 35 35	14 14 14 14 14	88888	A A A A A A	39 40 40 40 40 40	20 20 20 20 20 20 20	10 10 10 10 10 10	A A A A A
25 26 27 28 29 30	63.83 66.37 68.91 71.45 73.99 76.53	67.50 69.50 72.20 74.80 77.30 79.80	35 40 40 40 40 40	14 16 16 16 16 16	8 10 10 10 10	A A A A A A	40 50 50 50 50 50	20 22 22 22 22 22 22	10 12 12 12 12 12	A A A A A
31 32 33 34 35 36	79.08 81.61 84.16 86.70 89.25 91.79	82.40 84.90 87.50 90.00 92.50 95.00	40 40 40 40 40 40	16 16 16 16 16	10 10 10 10 10 10	4 4 4 4 4 4	60 60 60 60 60	22 22 22 22 22 22 22	12 12 12 12 12 12	A A A A A
37 38 39 40 45 57	94.33 96.88 99.42 101.97 114.69 145.22	97.60 100.20 102.70 105.30 118.00 148.60	40 40 40 40 58 78	16 16 16 16 20 20	10 10 10 10 10 10	44444	60 60 60 60 78 78	22 22 22 22 22 38 38	12 12 12 12 12 12	A A A A A
76 95 114	193.59 241.96 290.33	197.70 246.10 294.50	78 78 88	34 34 39	10 10 10	A A A	78 88 88	38 43 43	12 12 12	A A A

Tooth Width B1 2.8mm b1 2.7mm B2 8.3mm



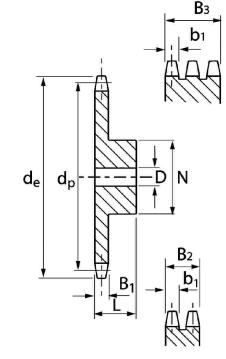
<sup>\*</sup> Non functional dimensions may vary slightly.

#### 06B PILOT BORED SPROCKET

3/8" X 7/32" PITCH

	Pitch	Outer		Sim	plex			Dup	olex			Trip	olex	
No.of Teeth	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
reeur	dp	de	N	L	D		N	L	D	,,	N	L	D	,,
8	24.89	28.00	15	22	8	A	15	22	8	Α	15	32	8	Α
9 10	27.85 30.82	31.00 34.00	16 20	22 22	8	A	18 20	22 22	8	A A	18 20	32 32	8 10	A
11	33.80	37.00	22	25	8	Â	22	25	10	Ā	22	35	10	Â
12	36.80	40.00	25	25	8	Α	25	25	10	Α	25	35	10	Α
13	39.79	43.00	2B	25	10	Α	28	25	10	Α	28	35	10	Α
14	42.80	46.30	31	25	10	Α	31	25	10	A	31	35	12	Α
15 16	45.81 48.82	49.30 52.30	34 37	25 28	10 10	A	34 37	25 30	10 12	A	34 37	35 35	12 12	A
17	51.83	55.30	40	28	10	A	40	30	12	A	40	35	12	Ã
18	54.85	58.30	43	28	10	Α	43	30	12	Α	43	35	12	Α
19	57.87	61.30	45	28	10	Α	46	30	12	Α	46	35	12	Α
20	60.89	64.30	46	28	10	Α	49	30	12	Α	49	35	12	Α
21 22	63.91 66.93	68.00 71.00	48 50	28 28	12 12	A	52 55	30 30	12 12	A	52 55	40 40	14 14	A A
23	69.95	73.50	52	28	12	Ã	58	30	12	A	58	40	14	Ã
24	72.97	77.00	54	28	12	Α	61	30	12	Α	61	40	14	Α
25	76.00	80.00	57	28	12	Α	64	30	12	Α	64	40	14	Α
26	79.02	83.00	60	28	12	Α	67	30	12	Α	67	40	14	Α
27 28	82.05 85.07	86.00 89.00	60 60	28 28	12 12	A	70 73	30	12 12	A	70 73	40 40	14 14	A A
29	88.09	92.00	60	28	12	A	76	30	12	A	76	40	14	A
30	91.12	94.70	60	30	12	Α	79	30	12	Α	79	40	14	Α
31	94.15	98.30	65	30	14	Α	80	30	16	Α	80	40	16	Α
32	97.17	101.30	65	30	14	Α	80	30	16	Α	80	40	16	Α
33 34	100.20 103.23	104.30 107.30	65 65	30 30	14 14	A	80 80	30 30	16 16	A	80 85	40 40	16 16	A A
35	103.23	110.40	65	30	14	A	80	30	16	A	85	40	16	A
36	109.29	113.43	70	30	14	Α	90	30	16	Α	90	40	16	Α
37	112.32	116.40	70	30	14	Α	90	30	16	Α	90	40	16	Α
38	115.35	119.50	70	30	14	Α	90	30	16	Α	90	40	16	Α
39	118.37	122.50	70	30	14	Α	90	30	16	A	90	40	16	A
40	121.40	125.50	70	30	14	Α	90	30	16	Α	90	40	16	Α
45 57	136.55 172.91	140.70 176.90	70 70	32 32	19 19	B B	80 80	32 32	19 19	B B	90 90	56 56	24 24	B B
76	230.49	234.50	70	32	19	В	80	32	19	В	100	56	24	В
95	288.08	292.50	80	40	19	В	80	32	19	В	100	56	24	В
114	345.68	350.30	80	40	20	В	95	45	20	В	100	56	24	В

Tooth Width
B1 5.3mm
b1 5.2mm
B2 15.4mm
B3 25.6mm



<sup>\*</sup> Non functional dimensions may vary slightly.



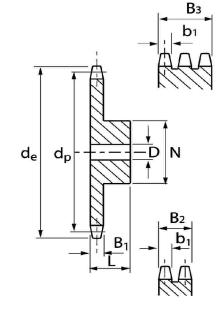
#### 08B PILOT BORED SPROCKET

#### 1/2" X 5/16" PITCH

	Pitch	Outer		Sim	plex			Dup	olex			Trip	olex	
No.of Teeth	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
	dp	de	N	L	D		N	L	D		N	L	D	
8 9 10 11	33.18 37.13 41.10 45.07	37.20 41.00 45.20 48.70	20 24 26 29	25 25 25 25 25	10 10 10 10	A A A	20 24 28 32	32 32 32 35	10 10 10 12	A A A	20 24 28 32	46 46 46 50	10 12 12 14	A A A A
12 13	49.07 53.06	53.00 57.40	33 37	28 28	10 10	A A	35 38	35 35	12 12	A A	35 38	50 50	14 14	A A
14 15 16 17 18 19	57.07 61.09 65.10 69.11 73.14 77.16	61.80 65.50 69.50 73.60 77.80 81.70	41 45 50 52 56 60	28 28 28 28 28 28 28	10 10 12 12 12 12	A A A A A	42 46 50 54 58 62	35 35 35 35 35 35	12 12 14 14 14 14	4 4 4 4 4	42 46 50 54 58 62	50 50 50 50 50 50	14 14 16 16 16	< < < < < < <
20 21 22 23 24 25	81.19 85.22 89.24 93.27 97.29 101.33	85.80 89.70 93.80 98.20 101.80 105.80	64 68 70 70 70 70	28 28 28 28 28 28 28	12 12 12 14 14	4 4 4 4	66 70 70 70 75 80	35 40 40 40 40 40	14 16 16 16 16	A < < < A <	66 70 70 70 75 80	50 55 55 55 55 55	16 16 16 16 16	44444
26 27 28 29 30 31	105.36 109.40 113.42 117.46 121.50 125.54	110.00 114.00 118.00 122.00 126.10 130.20	70 70 70 80 80 90	30 30 30 30 30 30	16 16 16 16 16	A A A A A	85 85 90 95 100	40 40 40 40 40 40	16 16 16 16 16 20	44444	85 85 90 95 100 110	55 55 55 55 55 55	20 20 20 20 20 20 20	44444
32 33 34 35 36 37	129.56 133.60 137.64 141.68 145.72 149.76	134.30 138.40 142.60 146.70 151.00 154.60	90 90 90 90 90 90	30 30 30 30 35 35	16 16 16 16 16	< A A A A A A	100 100 100 100 100 100	40 40 40 40 40 40	20 20 20 20 20 20 20	A A A A A	110 110 110 110 120 120	55 55 55 55 55	20 20 20 20 20 25 25	A A A A A
38 39 40	153.80 157.83 161.87	158.60 162.70 166.80	90 90 90	35 35 35	16 16 16	A A A	100 100 100	40 40 40	20 20 20	A A A	120 120 120	55 55 55	25 25 25	A A A
45 57 76	182.07 230.54 307.33	188.00 236.40 313.30	70 70 80	40 40 40	19 19 23	00 00 00	90 90 100	50 50 56	23 23 23	888	100 100 100	60 60 60	24 24 24	В В В
95 114	384.11 460.91	390.10 466.90	80 80	45 45	23 24	B B	100 100	56 63	23 24	ВВ	120 120	67 67	24 24	B B

Tooth Width
B1 7.2mm
b1 7.0mm
B2 21.0mm
B3 34.9mm

Type A = Steel C45 Type B = Cast Iron GG22



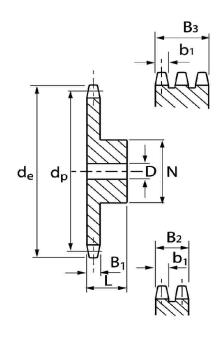
\* Non functional dimensions may vary slightly.

#### 10B PILOT BORED SPROCKET

#### 5/8" X 3/8" PITCH

	Pitch	Outer		Sim	plex			Du	olex			Trip	olex	
No.of Teeth	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре		Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
	dp	de	N	L	D		N	L	D		N	L	D	
8 9	41.48	47.00	25	25	10	A	25	40	12	A	25	55	12	A
10	46.42 51.37	52.60 57.50	30 35	25 25	10 10	A	30 35	40 40	12 12	A	30 35	55 55	12 16	A
11	56.34	63.00	37	30	12	A	39	40	14	A	39	55	16	A
12	61.34	68.00	42	30	12	Α	44	40	14	Α	44	55	16	Α
13	66.32	73.00	47	30	12	Α	49	40	14	Α	49	55	16	Α
14	71.34	78.00	52	30	12	Α	54	40	14	Α	54	55	16	Α
15	76.36	83.00	57	30	12	Α	59	40	14	Α	59	55	16	Α
16 17	81.37 86.39	93.00 93.00	60 60	30 30	12 12	A	64 69	45 45	16 16	A	64 69	60 60	16 16	A
18	91.42	98.30	70	30	14	Ä	74	45	16	Â	74	60	16	A
19	96.45	103.30	70	30	14	Α	79	45	16	Α	79	60	16	Α
20	101.49	108.40	75	30	14	Α	84	45	16	Α	84	60	16	Α
21	106.52	113.40	75	30	16	Α	85	45	16	Α	85	60	20	Α
22	111.55	118.00	80	30	16	A	90	45	16	A	90	60	20	Α
23 24	116.58	123.40	80	30 30	16	A	95	45	16	A	95 100	60	20	A
25	121.62 126.66	128.30 134.00	80	30	16 16	A	100 105	45 45	16 16	A A	105	60 60	20 20	A
26	131.70	139.00	85	35	20	Α	110	45	20	Α	110	60	20	A
27	136.75	144.00	85	35	20	A	110	45	20	A	110	60	20	A
28	141.78	148.70	90	35	20	A	115	45	20	A	115	60	20	Α
29	146.83	153.80	90	35	20	Α	115	45	20	Α	115	60	20	Α
30	151.87	158.80	90	35	20	Α	120	45	20	Α	120	60	20	Α
31	156.92	163.90	95	35	20	Α	120	45	20	Α	120	60	20	Α
32	161.95	168.90	95	35	20	Α	120	45	20	Α	120	60	20	Α
33	167.00	174.50	95	35	20	A	120	45	20	A	120	60	20	A
34 35	172.05 177.10	179.00 184.10	95 95	35 35	20 20	A	120 120	45 45	20 20	A	120 120	60 60	20 20	A
36	182.15	189.10	100	35	20	A	120	45	20	A	120	60	25	A
37	187.20	194.20	100	35	20	A	120	45	20	A	120	60	25	A
38	192.24	199.20	100	35	20	Α	120	45	20	Α	120	60	25	Α
39	197.29	204.20	100	35	20	Α	120	45	20	Α	120	60	25	Α
40	202.34	209.30	100	35	20	Α	120	45	20	Α	120	60	25	Α
45	227.58	235.00	80	40	19	В	100	50	30	В	100	60	32	В
57 76	288.18 384.16	296.00	90 90	45 50	23 23	B B	100	56	30 30	B B	100 110	63 67	32 35	B
- 4	~ /	392.10	- 4	50	23		100	63		_	0.115	2.0	0.0.	
95	480.14	488.50	100	56	23	В	110	63	30	В	125	70	35	В
114	576.13	584.10	100	56	24	В	125	70	30	В	125	80	35	В

Tooth Width
B1 9.1mm
b1 9.0mm
B2 25.5mm
B3 42.1mm



<sup>\*</sup> Non functional dimensions may vary slightly.



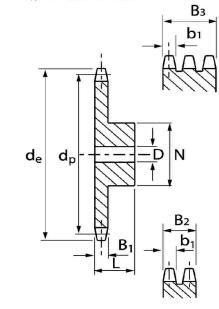
#### 12B PILOT BORED SPROCKETS

3/4" X 7/16" PITCH

	Pitch	Outer		Sim	plex			Duj	olex			Trip	olex	
No.of Teeth	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре		Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
	dp	de	N	L	D		N	L	D		N	L	D	
9 10 11	55.70 61.64 67.61	62.00 69.00 75.00	37 42 46	30 30 30 35	12 12 12 14	4 4 4	37 42 47	45 45 45 50	12 12 12 16	A A A	37 42 47	65 65 70	16 16 20	AAAA
12 13	73.61 79.59	81.50 87.50	52 58	35 35	14 14	A A	53 59	50 50	16 16	A A	53 59	70 70	20 20	A
14 15 16 17 18 19	85.61 91.63 97.65 103.67 109.71 115.75	93.60 99.80 105.50 111.50 118.00 124.20	64 70 75 80 80 80	35 35 35 35 35 35	14 14 16 16 16	44444	65 71 77 83 89 95	50 50 50 50 50 50	16 16 20 20 20 20 20	4444	65 71 77 83 89 95	70 70 70 70 70 70 70	20 20 20 20 20 20 20	A A A A A
20 21 22 23 24 25	121.78 127.82 133.86 139.90 145.94 152.00	129.70 136.00 141.80 149.00 153.90 160.00	80 90 90 90 90	35 40 40 40 40 40	16 20 20 20 20 20	44444	100 100 100 110 110 120	50 50 50 50 50 50	20 20 20 20 20 20 20	A A A A A	100 100 100 110 110 110	70 70 70 70 70 70	20 20 20 20 20 20 20	A A A A
26 27 28 29 30 31	158.04 164.09 170.13 176.19 182.25 188.31	165.90 172.30 178.00 184.10 190.50 196.30	95 95 95 95 95 95	40 40 40 40 40 40	20 20 20 20 20 20 20	44444	120 120 120 120 120 120 120	50 50 50 50 50 50	20 20 20 20 20 20 20	A A A A A	120 120 120 120 120 120 130	70 70 70 70 70 70 70	20 20 20 20 20 20 25	A A A A A
32 33 34 35 36 37	194.35 200.40 206.46 212.52 218.58 224.64	203.30 209.30 214.60 221.00 226.80 232.90	95 95 95 95 100 100	40 40 40 40 40	20 20 20 20 20 20 20	44444	120 120 120 120 120 120	50 50 50 50 50 50	20 20 20 20 25 25	A A A A A A	130 130 130 130 130 130	70 70 70 70 70 70	25 25 25 25 25 25 25	A A A A A A
38 39 40	230.69 236.75 242.81	239.80 245.10 251.30	100 100 100	40 40 40	20 20 20	A A A	120 120 120	50 50 50	25 25 25	A A A	130 130 130	70 70 70	25 25 25	A A A
45 57 76	273.10 345.81 460.99	282.50 354.00 469.90	100 100 100	56 56 56	24 30 30	B B	110 120 135	63 63 63	30 30 30	B B B	140 140 160	70 70 75	30 40 40	B B B
95 114	576.17 691.36	585.10 700.60	100 100	65 65	30 30	B B	135 135	70 70	30 45	B B	170 170	82 82	40 50	B B

Tooth Width B1 11.1mm b1 10.8mm B2 30.3mm B3 49.8mm

Type A = Steel C45 Type B = Cast Iron GG22



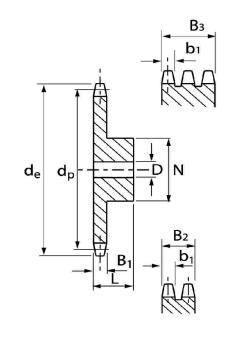
\* Non functional dimensions may vary slightly.

#### 16B PILOT BORED SPROCKETS

1" X 17.02mm	
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1001	Pitch	Outer		Sim	plex	x Duplex Triple			olex					
No.of Teeth	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
reetn	dp	de	N	L	D	.,,,	N	L	D	,,,,	N	L	D	.,,,,
8 9 10 11 12 13	66.37 74.27 82.19 90.14 93.14 106.12	77.00 85.00 93.00 99.50 109.00 117.00	42 50 55 61 69 78	35 35 35 40 40 40	16 16 16 16 16	A A A A A	42 50 56 64 72 80	65 65 65 70 70 70	16 16 16 20 20 20	A A A A A	42 50 56 64 72 80	95 95 95 100 100	20 20 20 25 25 25	A A A A A
14 15 16 17 18 19	114.15 122.17 130.20 138.22 146.28 154.33	125.00 133.00 141.00 149.00 157.00 165.20	84 92 100 100 100 100	40 40 14 45 45 45	16 16 20 20 20 20	44444	88 96 104 112 120 128	70 70 70 70 70 70	20 20 20 20 20 20 20	A A A A A	88 96 104 112 120 128	100 100 100 100 100 100	25 25 25 25 25 25 25	A A A A A
20 21 22 23 24 25	162.38 170.43 178.48 186.53 194.59 202.66	173.20 181.20 189.30 197.50 205.50 213.50	100 110 110 110 110 110	45 50 50 50 50 50	20 20 20 20 20 20 20	4 4 4 4 4	130 130 130 130 130 130	70 70 70 70 70 70	20 25 25 25 25 25 25	A A A A A	130 130 130 130 130 130	100 100 100 100 100 100	25 25 25 25 25 25 25	A A A A A
26 27 28 29 30	210.72 218.79 226.85 234.92 243.00	221.60 229.60 237.70 245.80 254.00	120 120 120 120 120 120	50 50 50 50 50	20 20 20 20 20 20	A A A A A	130 130 130 130 130	70 70 70 70 70	25 25 25 25 25 25	A A A A A	130 130 130 130 130	100 100 100 100 100	30 30 30 30 30	A A A A
31 32 33 34 35 36 37	251.08 259.13 267.21 275.28 283.36 291.44 299.51	262.00 270.00 278.50 287.00 296.20 304.60 312.60	120 120 120 120 120 120 120	50 50 50 50 50 50 50	25 25 25 25 25 25 25 25	4 44444	140 140 140 140 140 140 140	70 70 70 70 70 70 70	25 25 25 25 25 25 25 25 25	4 44444	140 140 140 140 140 140 140	100 100 100 100 100 100	30 30 30 30 30 30 30	B B B B B B B B B
38 39 40	307.59 315.67 323.75	320.70 328.80 336.90	120 120 120	50 50 50	25 25 25	A A A	140 140 140	70 70 70	25 25 25	A A A	140 140 140	100 100 100	30 30 30	B B B
45 57 76	364.13 461.08 614.65	377.00 474.00 627.00	125 125 140	70 70 80	30 35 35	B B	150 170 175	75 90 95	40 40 40	B B	160 180 200	100 100 110	45 45 45	B B B
95 114	768.22 921.81	781.10 935.60	140 140	80 80	40 40	B B	175 175	95 95	45 45	B B	200 200	110 115	50 50	B B

Tooth Width B1 16.2mm b1 15.8mm B2 47.7mm B3 79.6mm



<sup>\*</sup> Non functional dimensions may vary slightly.



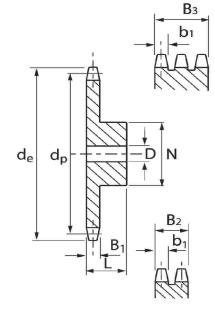
#### 20B PILOT BORED SPROCKETS

#### 1. 1/4" X 3/4" PITCH

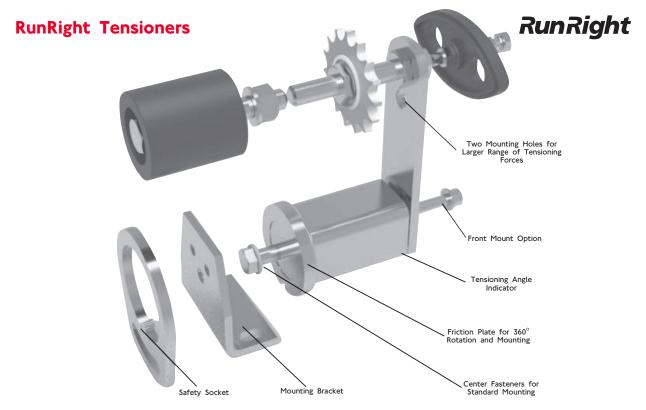
	Pitch	Outer		Sim	plex			Duplex		Triplex				
No.of Teeth	Dia	Dia	Hub Dia	Length bore	Stock bore	Туре	DO:	Length bore	Stock bore	Туре	Hub Dia	Length bore	Stock bore	Туре
	dp	de	N	L	D		N	L	D		N	L	D	
8	82.96	98.10	53	40	20	Α	53	75	20	Α	53	110	20	Α
9 10	92.84 102.74	108.00 117.90	63 70	40 40	20 20	A	63 70	75 75	20 20	A A	63 70	110 110	20 20	A
11	112.68	127.80	77	45	20	Ā	80	80	20	A	80	115	20	Ā
12	122.68	137.80	88	45	20	Α	90	80	20	Α	90	115	20	Α
13	132.65	147.80	98	45	20	Α	100	80	20	Α	100	115	20	Α
14	142.68	157.80	108	45	20	A	110	80	20	Α	110	115	20	Α
15	152.72	167.90	118	45	20	A	120	80	20 25	A	120	115	20	Α
16 17	162.75 172.78	177.90 187.90	120 120	50 50	20 25	A	120 120	80 80	25	A	120 120	115 115	25 25	A A
18	182.85	198.00	120	50	25	A	120	80	25	A	120	115	25	A
19	192.91	208.10	120	50	25	Α	120	80	25	Α	120	115	25	Α
20	202.98	218.10	120	50	25	Α	120	80	25	В	120	115	25	В
21	213.04	228.20	140	55	25	Α	140	80	25	В	140	115	25	В
22	223.11 233.17	238.30 248.30	140 140	55 55	25 25	A A	140 140	80 80	25 25	B B	140 140	115 115	25 25	B B
24	243.23	258.40	140	55	25	A	140	80	25	В	140	115	25	В
25	253.33	268.50	140	55	25	Α	140	80	25	В	140	115	25	В
26	263.40	278.60	150	55	25	Α	150	80	25	В	150	115	25	В
27	273.49	288.60	150	55	25	Α	150	80	25	В	150	115	25	В
28	283.56	298.70	150	55	25	Α	150	80	25	В	150	115	25	В
29 30	293.65 303.75	308.80 318.90	150 150	55 55	25 25	A	150 150	80 80	25 25	B B	150 150	115 115	25 25	B B
31	313.85	329.00	150	55	25	Ā	150	80	25	В	150	115	30	В
32	323.91	339.10	150	55	25	Δ	150	80	25	В	150	115	30	В
33	334.01	349.20	150	55	25	A	150	80	25	В	150	115	30	В
34	344.10	359.30	150	55	25	Α	150	80	25	В	150	115	30	В
35	354.20	369.40	150	55	25	A	150	80	25	В	150	115	30	В
36 37	364.30 374.39	379.50 389.50	150 150	55 55	25 25	A	150 150	80 80	30 30	B B	150 150	115 115	30 30	B B
38	384.49	399.60	150	55	25	A	150	80	30	В	150	115	30	В
39	394.59	409.70	150	55	25	В	150	80	30	В	150	115	30	В
40	404.69	419.80	150	55	25	В	150	80	30	В	150	115	30	В
57	576.35	591.50	135	80	40	В	170	100	50	В	180	130	50	В
76	768.32	783.50	140	90	50	В	180	110	50	В	200	140	50	В

Tooth Width B1 18.5mm b1 18.2mm B2 54.6mm B3 91.0mm

Type A = Steel C45 Type B = Cast Iron GG22



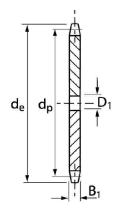
<sup>\*</sup> Non functional dimensions may vary slightly.

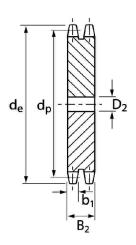


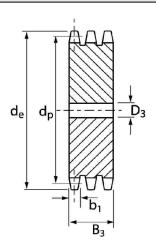
\*Refer to BMG for more information



## **PLATEWHEEL SPROCKETS**







05B PLATEWHEEL 8 X 3mm PITCH 06B PLATEWHEEL

3/8" X 7/32" 08B PLATEWHEEL 1/2" X 5/16" PITCH PITCH

Tooth Width B<sub>1</sub> 2.8mm b<sub>1</sub>

2.7mm 8.3mm B2

Tooth Width В1 5.3mm b<sub>1</sub> 5.2mm B<sub>2</sub> 15.4mm Вз 25.6mm Tooth Width B<sub>1</sub> 7.2mm 7.0mm B<sub>2</sub> 21.0mm Вз 34.9mm

	Pitch Dia	Outer Dia	Stock	Bore
No.of Teeth	d₽	de	Simp D1	Dup D2
8 9 10 11 12	20.90 23.39 25.89 28.39 30.91	24.00 26.60 29.20 31.70 34.20	6 6 8 8	8 8 8 8
13	33.42	36.70	8 8 8 8	8
14	35.95	39.20		8
15	38.48	41.70		8
16	41.01	44.30		10
17	43.53	46.80		10
18	46.07	49.30	8 8 8 8	10
19	48.61	51.90		10
20	51.14	54.40		10
21	53.68	57.00		10
22	56.21	59.50		10
23	58.75	62.00	8	10
24	61.29	64.60	8	10
25	63.83	67.50	8	10
26	66.37	69.50	10	12
27	68.91	72.20	10	12
28	71.45	74.80	10	12
29	73.99	77.30	10	12
30	76.53	79.80	10	12
31	79.08	82.40	10	12
32	81.61	84.90	10	12
33 34 35 36 37	84.16 86.70 89.25 91.79 94.33	87.50 90.00 92.50 95.00 97.60	10 10 10 10	12 12 12 12 12
38	96.88	100.20	10	12
39	99.42	102.70	10	12
40	101.97	105.30	10	12
41	104.51	107.80	12	14
42	107.05	110.40	12	14
43	109.60	112.90	12	14
44	112.14	115.50	12	14
45	114.69	118.00	12	14
46	117.23	120.60	12	14
47	119.77	123.10	12	14
48	122.32	125.60	12	14
57	145.22	148.60	14	16
76	193.59	197.70	20	20
95	241.96	246.10	20	20

No.of	Dia	Dia		Stock Bore				
Teeth	d₽	de	Simp D1	Dup D2	Trip D3			
8 9 10 11 12	24.89 27.85 30.82 33.80 36.80	28.00 31.00 34.00 37.00 40.00	6 7 7 8	8 8 10 10	8 8 10 10 10			
13 14 15 16 17	39.79 42.80 45.81 48.82 51.83	43.00 46.30 49.30 52.30 55.30	8 8 10 10	10 10 10 12 12	10 12 12 12 12			
18 19 20 21 22	54.85 57.87 60.89 63.91 66.93	58.30 61.30 64.30 68.00 71.00	10 10 10 10 10	12 12 12 12 12	12 12 12 14 14			
23 24 25 26 27	69.95 72.97 76.00 79.02 82.05	73.50 77.00 80.00 83.00 86.00	10 10 10 10 10	12 12 12 12 12	14 14 14 14 14			
28 29 30 31 32	85.07 88.09 91.12 94.15 97.17	89.00 92.00 94.70 98.30 101.30	10 10 10 12 12	12 12 12 14 14	14 14 14 16 16			
33 34 35 36 37	100.20 103.23 106.26 109.29 112.32	104.30 107.30 110.40 113.40 116.40	12 12 12 12 12	14 14 14 14 14	16 16 16 16			
38 39 40 41 42	115.35 118.37 121.40 124.43 127.46	119.50 112.50 125.50 128.50 131.60	12 12 12 16 16	14 14 14 16 16	16 16 16 16 16			
43 44 45 46 47	130.49 133.52 136.55 139.58 142.61	134.60 137.60 140.70 143.70 146.70	16 16 16 16 16	16 16 16 16 16	16 16 16 16			
48 57 76 95	145.64 172.91 230.49 288.08	149.70 176.90 234.90 292.50	16 16 20 20	16 16 20 20	16 20 25 25			

No of	Pitch Dia	Outer Dia	St	ock Bo	re
No.of Teeth	d₽	de	Simp D1	Dup D2	Trip D3
8 9 10 11 12	33.18 37.13 41.10 45.07 49.07	37.20 41.00 45.20 48.70 53.00	8 8 10 10	10 10 10 10 10	10 10 10 12 12
13 14 15 16 17	53.06 57.07 61.09 65.10 69.11	57.40 61.80 65.50 69.50 73.60	10 10 10 10 10	10 10 10 12 12	12 12 12 16 16
18 19 20 21 22	73.14 77.16 81.19 85.22 89.24	77.80 81.70 85.80 89.70 93.80	10 10 10 12 12	12 12 12 16 16	16 16 16 16
23 24 25 26 27	93.27 97.29 101.33 105.36 109.40	98.20 101.80 105.80 110.00 114.00	12 12 12 16 16	16 16 16 16	16 16 16 16
28 29 30 31 32	113.42 117.46 121.50 125.54 129.56	118.00 122.00 126.10 130.20 134.30	16 16 16 16	16 16 16 16	16 16 16 20 20
33 34 35 36 37	133.60 137.64 141.68 145.72 149.76	138.40 142.60 146.70 151.00 154.60	16 16 16 16 16	16 16 16 20 20	20 20 20 20 20 20
38 39 40 41 42	153.80 157.83 161.87 165.91 169.95	158.60 162.70 166.80 171.40 175.40	16 16 16 20 20	20 20 20 20 20 20	20 20 20 25 25
43 44 45 46 47	173.99 178.03 182.07 186.10 190.14	179.70 183.80 188.00 192.10 196.20	20 20 20 20 20 20	20 20 20 20 20 20	25 25 25 25 25 25
48 57 76 95	194.18 230.54 307.33 384.11	200.30 236.40 313.30 390.10	20 20 25 25	20 25 25 25	25 25 25 25



<sup>\*</sup> Non functional dimensions may vary slightly.

## **PLATEWHEEL SPROCKETS**

10B PLATEWHEEL

5/8" X 3/8" **PITCH**  12B PLATEWHEEL

<sup>3</sup>/<sub>4</sub>" X <sup>7</sup>/<sub>16</sub>" **PITCH** 

16B PLATEWHEEL 1" X 17.02mm PITCH

Tooth Width В1

9.1mm bı B2 9.0mm 25.5mm 42.1mm Вз

Tooth Width B<sub>1</sub> 11.1mm b<sub>1</sub> B<sub>2</sub> 10.8mm 30.3mm 49.8mm

Вз

Tooth Width В1

b<sub>1</sub> B<sub>2</sub> B<sub>3</sub> 15.8mm 47.7mm 79.6mm

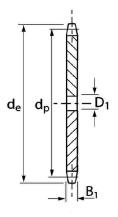
16.2mm

No.of	Pitch Dia	Outer Dia	s	tock Bo	re
Teeth	d₽	de	Simp D1	Dup D2	Trip D3
8 9 10 11 12	41.48 46.42 51.37 56.34 61.34	47.00 52.60 57.50 63.00 68.00	10 10 10 10 10	10 10 10 10 10	12 12 12 12 12
13 14 15 16 17	66.32 71.34 76.36 81.37 86.39	73.00 78.00 83.00 88.00 93.00	10 10 10 12 12	10 10 12 12 12	12 12 12 16 16
18 19 20 21 22	91.42 96.45 101.49 106.52 111.55	98.30 103.30 108.40 113.40 118.00	12 12 12 12 12	12 12 12 16 16	16 16 16 16
23 24 25 26 27	116.58 121.62 126.66 131.70 136.75	123.40 128.30 134.00 139.00 144.00	12 12 12 16 16	16 16 16 16	16 16 16 20 20
28 29 30 31 32	141.78 146.83 151.87 156.92 161.95	148.70 153.80 158.80 163.90 168.90	16 16 16 16 16	16 16 16 20 20	20 20 20 20 20
33 34 35 36 37	167.00 172.05 177.10 182.15 187.20	174.50 179.00 184.10 189.10 194.20	16 16 16 20 20	20 20 20 20 20 20	20 20 20 25 25
38 39 40 41 42	192.24 197.29 202.34 207.39 212.44	199.20 204.20 209.30 214.80 219.90	20 20 20 20 20 20	20 20 20 20 20 20	25 25 25 25 25
43 44 45 46 47	217.49 222.53 227.58 232.63 237.68	224.90 230.00 235.00 240.10 245.10	20 20 20 20 20 20	20 20 20 25 25	25 25 25 25 25
48 57 76 95	242.73 288.18 384.16 480.14	250.20 296.00 392.10 488.50	20 25 25 30	25 25 25 30	25 25 30 30

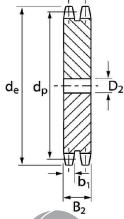
,, ,	Pitch Dia	Outer Dia	S	tock Bo	re	
No.of Teeth	d₽	de	Simp D1	Dup D2	Trip D3	
8 9 10 11 12	49.78 55.70 61.64 67.61 73.61	57.60 62.00 69.00 75.00 81.50	12 12 12 14 14	12 12 12 14 14	12 12 12 16 16	
13 14 15 16 17	79.59 85.61 91.63 97.65 103.67	87.50 93.60 99.80 105.50 111.50	14 14 14 14 14	14 14 14 16 16	16 16 16 16	
18 19 20 21 22	109.71 115.75 121.78 127.82 133.86	118.00 124.20 129.70 136.00 141.80	14 14 14 16 16	16 16 16 16 16	16 16 16 20 20	
23 24 25 26 27	139.90 145.94 152.00 158.04 164.09	149.00 153.90 160.00 165.90 172.30	16 16 16 16 16	16 16 16 20 20	20 20 20 20 20	
28 29 30 31 32	170.13 176.19 182.25 188.31 194.35	178.00 184.10 190.50 196.30 203.30	16 16 16 20 20	20 20 20 20 20	20 20 20 25 25	
33 34 35 36 37	200.40 206.46 212.52 218.58 224.64	209.30 214.60 221.00 226.80 232.90	20 20 20 20 20 20	20 20 20 25 25	25 25 25 25 25 25	
38 39 40 41 42	230.69 236.75 242.81 248.87 254.93	239.00 245.10 251.30 257.30 264.50	20 20 20 20 20 20	25 25 25 25 25 25	25 25 25 25 25 25	
43 44 45 46 47	260.98 267.04 273.10 279.16 285.21	270.50 276.50 282.50 287.90 294.00	25 25 25 25 25 25	25 25 25 25 25 25	25 25 25 25 25 25	
48 57 76 95	291.27 345.81 460.99 576.17	300.10 355.40 469.90 585.10 ERIAL: Stee	25 25 30 30	25 25 30 30	25 30 30 30	

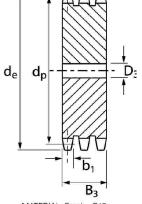
	В	3 79.6r	nm		
No.of	Pitch Dia	Outer Dia	s	tock Bo	re
Teeth	d₽	de	Simp D1	Dup D2	Trip D3
8 9 10 11 12	66.37 74.27 82.19 90.14 98.14	77.00 85.00 93.00 99.50 109.00	14 14 15 15 15	16 16 16 20 20	16 16 16 20 20
13 14 15 16 17	106.12 114.15 122.17 130.20 138.22	117.00 125.00 133.00 141.00 149.00	15 15 15 19 19	20 20 20 20 20 20	20 20 20 25 25
18 19 20 21 22	146.28 154.33 162.38 170.43 178.48	157.00 165.20 173.20 181.20 189.30	19 19 19 20 20	20 20 20 25 25	25 25 25 25 25 25
23 24 25 26 27	186.53 194.59 202.66 210.72 218.79	197.50 205.50 213.50 221.60 229.60	20 20 20 20 20	25 25 25 25 25 25	25 25 25 30 30
28 29 30 31 32	226.85 234.92 243.00 251.08 259.13	237.70 245.80 254.00 262.00 270.00	20 20 20 25 25	25 25 25 25 25 25	30 30 30 30 30
33 34 35 36 37	267.21 275.28 283.36 291.44 299.51	278.50 287.00 296.20 304.60 312.60	25 25 25 25 25	25 25 25 25 25 25	30 30 30 30 30
38 39 40 41 42	307.59 315.67 323.75 331.82 339.90	320.70 328.80 336.90 345.00 353.00	25 25 25 25 25 25	25 25 25 25 25 25	30 30 30 30 30
43 44 45 46 47	347.98 356.06 364.13 372.21 380.29	361.10 369.10 377.10 385.20 393.20	25 25 25 25 25 25	25 25 25 25 25 25	30 30 30 30 30
48 57 76 95	388.36 461.07 614.65 768.22	401.30 474.00 627.00 781.10	25 30 30 30	25 30 30 30	30 40 40 40

MATERIAL: Steel = C45









20B and specials also available. Contact nearest BMG Branch

<sup>\*</sup> Non functional dimensions may vary slightly.

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